



September 04, 2015

Tom Moe USS Corporation P.O. Box 417 Mountain Iron, MN 55768

RE: Project: NPDES-LINE 3 Wk1 Pace Project No.: 1252320

Dear Tom Moe:

Enclosed are the analytical results for sample(s) received by the laboratory on August 26, 2015. The results relate only to the samples included in this report. Results reported herein conform to the most current TNI standards and the laboratory's Quality Assurance Manual, where applicable, unless otherwise noted in the body of the report.

If you have any questions concerning this report, please feel free to contact me.

Sincerely,

Melisa M Woods

Mazzi Wirds

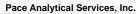
melisa.woods@pacelabs.com

Project Manager

Enclosures

cc: Terri Sabetti, Northeast Technical





315 Chestnut Street Virginia, MN 55792 (218) 742-1042



CERTIFICATIONS

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1252320

Virginia Minnesota Certification ID's 315 Chestnut Street, Virginia, MN 55792 Alaska Certification #MN01084 Arizona Department of Health Certification #AZ0785 Minnesota Dept of Health Certification #: 027-137-445

North Dakota Certification: # R-203 Wisconsin DNR Certification #: 998027470 WA Department of Ecology Lab ID# C1007 Nevada DNR #MN010842015-1

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SAMPLE SUMMARY

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1252320

Lab ID	Sample ID	Matrix	Date Collected	Date Received
1252320001	WS-003 Thickener Overflow	Water	08/26/15 08:30	08/26/15 14:00
1252320002	WS-003 Thickener Overflow	Water	08/26/15 08:30	08/26/15 14:00
1252320003	WS-002 Scrubber Make-Up	Water	08/26/15 08:30	08/26/15 14:00

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SAMPLE ANALYTE COUNT

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1252320

Lab ID	Sample ID	Method	Analysts	Analytes Reported	Laboratory
1252320001	WS-003 Thickener Overflow	EPA 300.0	DMB	2	PASI-V
1252320002	WS-003 Thickener Overflow	EPA 200.7	MAR	3	PASI-V
		EPA 300.0	DMB	1	PASI-V
1252320003	WS-002 Scrubber Make-Up	EPA 200.7	MAR	3	PASI-V
		EPA 300.0	DMB	1	PASI-V



ANALYTICAL RESULTS

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1252320

Date: 09/04/2015 04:00 PM

Sample:	WS-003 Thickener Overflow	Lab ID:	1252320001	Collected	: 08/26/1	5 08:30	Received: 08/	/26/15 14:00 Ma	atrix: Water	
				Report						
	Parameters	Results	Units	Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qual
300.0 IC	Anions 28 Days	Analytical	Method: EPA	300.0						
Chloride		664	mg/L	10.0	5.0	10		09/02/15 04:00	16887-00-6	
Fluoride		5.6	mg/L	1.0	0.24	10		09/02/15 04:00	16984-48-8	
Sample:	WS-003 Thickener Overflow	Lab ID:	1252320002	Collected	: 08/26/1	5 08:30	Received: 08/	/26/15 14:00 Ma	atrix: Water	
				Report						
	Parameters	Results	Units	Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qual
200.7 ME	T ICP, Lab Filtered	Analytical	Method: EPA	 200.7 Prepar	ation Meth	nod: EPA	A 200.7			
Calcium,	Dissolved	912	mg/L	5.0	0.29	10	09/02/15 11:43	09/03/15 11:52	7440-70-2	
Magnesiu	ım, Dissolved	47.6	mg/L	5.0	0.67	10	09/02/15 11:43	09/03/15 11:52	7439-95-4	
Total Hard	dness, Dissolved	2470	mg/L	100	50.0	10	09/02/15 11:43	09/03/15 11:52		
300.0 IC	Anions 28 Days	Analytical	Method: EPA	300.0						
Sulfate		1970	mg/L	40.0	1.8	20		09/02/15 04:23	14808-79-8	
Sample:	WS-002 Scrubber Make-U	lp Lab ID:	1252320003	Collected	: 08/26/1	5 08:30	Received: 08/	/26/15 14:00 Ma	atrix: Water	
				Report						
	Parameters	Results	Units	Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qual
200.7 ME	T ICP, Lab Filtered	Analytical	Method: EPA	 200.7 Prepar	ation Meth	nod: EPA	A 200.7		-	
Calcium,	Dissolved	84.7	mg/L	5.0	0.29	10	09/02/15 11:43	09/03/15 12:02	7440-70-2	
Magnesiu	ım, Dissolved	194	mg/L	5.0	0.67	10	09/02/15 11:43	09/03/15 12:02	7439-95-4	
Total Hard	dness, Dissolved	1010	mg/L	100	50.0	10	09/02/15 11:43	09/03/15 12:02		
300.010	Anions 28 Days	Analytical	Method: EPA	300.0						
300.0 10 /										

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QUALITY CONTROL DATA

EPA 200.7

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1252320

Date: 09/04/2015 04:00 PM

QC Batch: MPRP/5780 Analysis Method:

QC Batch Method: EPA 200.7 Analysis Description: 200.7 MET Dissolved

Associated Lab Samples: 1252320002, 1252320003

METHOD BLANK: 243095 Matrix: Water

Associated Lab Samples: 1252320002, 1252320003

Blank Reporting Parameter Result Limit Qualifiers Units Analyzed Calcium, Dissolved ND 0.50 09/03/15 10:39 mg/L Magnesium, Dissolved mg/L ND 0.50 09/03/15 10:39

LABORATORY CONTROL SAMPLE: 243096

Spike LCS LCS % Rec
Parameter Units Conc. Result % Rec Limits Qualifiers

 Calcium, Dissolved
 mg/L
 50
 47.2
 94
 85-115

 Magnesium, Dissolved
 mg/L
 50
 46.7
 93
 85-115

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 243097 243098

MSD MS 1252492001 Spike Spike MS MSD MS MSD % Rec Max Parameter Units Result Conc. Conc. Result Result % Rec % Rec Limits RPD RPD Qual Calcium, Dissolved mg/L 97.9 50 50 149 145 102 94 70-130 3 20 Magnesium, Dissolved mg/L 226 50 50 287 272 123 93 70-130 5 20

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 243099 243100

Parameter	Units	1252515008 Result	MS Spike Conc.	MSD Spike Conc.	MS Result	MSD Result	MS % Rec	MSD % Rec	% Rec Limits	RPD	Max RPD	Qual
Calcium, Dissolved Magnesium, Dissolved	mg/L mg/L	28.5 14.1	50 50	50 50	75.5 59.9	74.1 58.8	94 92	91 89	70-130 70-130		20 20	

Results presented on this page are in the units indicated by the "Units" column except where an alternate unit is presented to the right of the result.



QUALITY CONTROL DATA

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1252320

Date: 09/04/2015 04:00 PM

QC Batch: WETA/13447 Analysis Method: EPA 300.0
QC Batch Method: EPA 300.0 Analysis Description: 300.0 IC Anions

Associated Lab Samples: 1252320001, 1252320002, 1252320003

METHOD BLANK: 242615 Matrix: Water

Associated Lab Samples: 1252320001, 1252320002, 1252320003

		Blank	Reporting		
Parameter	Units	Result	Limit	Analyzed	Qualifiers
Chloride	mg/L	ND	1.0	09/01/15 20:21	
Fluoride	mg/L	ND	0.10	09/01/15 20:21	
Sulfate	ma/l	ND	2.0	09/01/15 20:21	

LABORATORY CONTROL SAMPLE:	242616					
		Spike	LCS	LCS	% Rec	
Parameter	Units	Conc.	Result	% Rec	Limits	Qualifiers
Chloride	mg/L	50	49.7	99	90-110	
Fluoride	mg/L	5	4.7	94	90-110	
Sulfate	mg/L	50	49.5	99	90-110	

MATRIX SPIKE & MATRIX SPIK	(E DUPLIC	CATE: 24261	7		242618							
			MS	MSD								
		1252425030	Spike	Spike	MS	MSD	MS	MSD	% Rec		Max	
Parameter	Units	Result	Conc.	Conc.	Result	Result	% Rec	% Rec	Limits	RPD	RPD	Qual
Chloride	mg/L	7.9	50	50	59.3	59.3	103	103	90-110	0	20	
Fluoride	mg/L	0.19	5	5	5.0	5.0	95	96	90-110	0	20	
Sulfate	mg/L	13.2	50	50	63.6	63.6	101	101	90-110	0	20	

MATRIX SPIKE & MATRIX SPI	KE DUPLIC	CATE: 24261	9		242620							
			MS	MSD								
		1252096001	Spike	Spike	MS	MSD	MS	MSD	% Rec		Max	
Parameter	Units	Result	Conc.	Conc.	Result	Result	% Rec	% Rec	Limits	RPD	RPD	Qual
Chloride	mg/L	4.0	50	50	55.4	55.4	103	103	90-110	0	20	
Fluoride	mg/L	0.16	5	5	4.9	4.9	96	96	90-110	0	20	
Sulfate	mg/L	54.1	50	50	104	104	100	100	90-110	0	20	

Results presented on this page are in the units indicated by the "Units" column except where an alternate unit is presented to the right of the result.



QUALIFIERS

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1252320

DEFINITIONS

DF - Dilution Factor, if reported, represents the factor applied to the reported data due to dilution of the sample aliquot.

ND - Not Detected at or above adjusted reporting limit.

J - Estimated concentration above the adjusted method detection limit and below the adjusted reporting limit.

MDL - Adjusted Method Detection Limit.

PQL - Practical Quantitation Limit.

RL - Reporting Limit.

S - Surrogate

1,2-Diphenylhydrazine decomposes to and cannot be separated from Azobenzene using Method 8270. The result for each analyte is a combined concentration.

Consistent with EPA guidelines, unrounded data are displayed and have been used to calculate % recovery and RPD values.

LCS(D) - Laboratory Control Sample (Duplicate)

MS(D) - Matrix Spike (Duplicate)

DUP - Sample Duplicate

RPD - Relative Percent Difference

NC - Not Calculable.

SG - Silica Gel - Clean-Up

U - Indicates the compound was analyzed for, but not detected.

N-Nitrosodiphenylamine decomposes and cannot be separated from Diphenylamine using Method 8270. The result reported for each analyte is a combined concentration.

Pace Analytical is TNI accredited. Contact your Pace PM for the current list of accredited analytes.

TNI - The NELAC Institute.

LABORATORIES

Date: 09/04/2015 04:00 PM

PASI-V Pace Analytical Services - Virginia

Virginia, MN 55792 (218) 742-1042



QUALITY CONTROL DATA CROSS REFERENCE TABLE

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1252320

Date: 09/04/2015 04:00 PM

Lab ID	Sample ID	QC Batch Method	QC Batch	Analytical Method	Analytical Batch
1252320002	WS-003 Thickener Overflow	EPA 200.7	MPRP/5780	EPA 200.7	ICP/4534
1252320003	WS-002 Scrubber Make-Up	EPA 200.7	MPRP/5780	EPA 200.7	ICP/4534
1252320001	WS-003 Thickener Overflow	EPA 300.0	WETA/13447		
1252320002	WS-003 Thickener Overflow	EPA 300.0	WETA/13447		
1252320003	WS-002 Scrubber Make-Up	EPA 300.0	WETA/13447		

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CHAIN-OF-CUSTODY / Analytical Request Document The Chain-of-Custody is a LEGAL DOCUMENT. All relevant fields must be completed accurately.

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TEMP In C Page 1 To The Man Section of Control Man Section of Contr				ADDITIONAL COMMENTS											WS-003 Thickmer Overflow	WS-002 Scrubber Make-Up	SAMPLE ID One Character per box. (A-Z, 0-91, -) Sample ids must be unique	ed Due Date:		***************************************	≥	P.O. Box 417	d Chem Information:	A
SAMPLE TYPE (G-GRAB C-COMP) AND THE STATE OCCUPY DATE THE STATE OCCUPY DATE SAMPLE TEMP AT COLLECTION AND THE STATE OCCUPY DATE SAMPLE TEMP AT COLLECTION AND THE STATE OCCUPY DATE SAMPLE TEMP AT COLLECTION AND THE STATE OCCUPY DATE SAMPLE TEMP AT COLLECTION AND THE STATE OCCUPY DATE SAMPLE TEMP AT COLLECTION AND THE STATE OCCUPY DATE SAMPLE TEMP AT COLLECTION AND THE STATE OCCUPY DATE OCCUPY			The state of the s	A Page N											WT	WT	3 C Z Z Z C C C C C C C C C C C C C C C	Project #:	Project Name:	Purchase Order #:		Copy To:	Required mojew	Section B
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Pace Analytical®

hold, incorrect preservative, out of temp, incorrect containers)

Document Name:

Sample Condition Upon Receipt Form

Document No.: F-VM-C-001-Rev.09 Document Revised: 23Feb 2015 Page 1 of 1

Issuing Authority:

Pace Virginia, Minnesota Quality Office

Thermometer Used:	
Courier: Fed Ex	
Tracking Number: Custody Seal on Cooler/Box Present? Packing Material: Bubble Wrap Bubble Bags None Other: Temp Blank? Thermometer Used: 140792808 Type of Ice: Wet Blue None Samples on ice, cooling port of Ice: Wet Blue None Samples on ice, cooling port of Ice: Wet Blue None Samples on ice, cooling port of Ice: Wet Blue None Samples on ice, cooling port of Ice: Wet Blue None Samples on ice, cooling port of Ice: None Ice	
Custody Seal on Cooler/Box Present?	
Packing Material: Bubble Wrap Bubble Bags None Other: Temp Blank? Thermometer Used: 140792808 Type of Ice: Wet Blue None Samples on ice, cooling processor of Cooler Temp Read *C: 2.0 Cooler Temp Corrected *C: 2.3 Biological Tissue Frozen? Yes Date and Initials of Person Examining Contents: 7/26 Comments: Chain of Custody Present? Yes No N/A 1. Chain of Custody Filled Out? Yes No N/A 2. Chain of Custody Filled Out? Yes No N/A 3. Sampler Name and Signature on COC? Yes No N/A 4. Sampler Name and Signature on COC? Yes No N/A 5. Short Hold Time Analysis (<72 hr)? Yes No N/A 6. Rush Turn Around Time Requested? Yes No N/A 7. Sufficient Volume? Yes No N/A 9. -pace Containers Used? Yes No N/A 10. Filtered Volume Received for Dissolved Tests? Yes No No N/A 11. Note if sediment is visible in the dissolved container Sample Labels Match COC? Yes No No N/A 12.	
Thermometer Used:	Proj. Name:
Thermometer Used:	Yes \[\]No
Cooler Temp Read °C:	□,,,
Temp should be above freezing to 6°C Correction Factor: (), 2 Date and Initials of Person Examining Contents: 8/2 Comments: Chain of Custody Present? Yes No N/A 1. Chain of Custody Filled Out? Yes No N/A 2. Chain of Custody Relinquished? Yes No N/A 3. Sampler Name and Signature on COC? Yes No N/A 4. Samples Arrived within Hold Time? Yes No N/A 5. Short Hold Time Analysis (<72 hr)? Yes No N/A 6. Rush Turn Around Time Requested? Yes No N/A 8. Correct Containers Used? Yes No N/A 9. -Pace Containers Used? Yes No N/A 10. Filtered Volume Received for Dissolved Tests? Yes No N/A 11. Note if sediment is visible in the dissolved contain Sample Labels Match COC? Yes No N/A 12.	Tocess has begu
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Sampler Name and Signature on COC? Yes	
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Short Hold Time Analysis (<72 hr)? Rush Turn Around Time Requested? Yes No N/A 7. Sufficient Volume? Ves No N/A 8. Correct Containers Used? Pace Containers Used? Yes No N/A 9. Pace Containers Used? Yes No N/A 10. Filtered Volume Received for Dissolved Tests? Yes No N/A 11. Note if sediment is visible in the dissolved contain Sample Labels Match COC?	
Rush Turn Around Time Requested? Sufficient Volume? Correct Containers Used? -Pace Containers Used? Containers Intact? Filtered Volume Received for Dissolved Tests? Sample Labels Match COC? Yes No No N/A 12.	
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Containers Intact? Yes	
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Sample Labels Match COC?	nerr
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-Includes Date/Time/ID/Analysis Matrix: W	•
All containers needing acid/base preservation will be	reservation
Headspace in Methyl Mercury Container	
Headspace in VOA Vials (>6mm)?	
Trip Blank Present? Yes No N/A 15.	
Trip Blank Custody Seals Present? ' Yes No No	·
Pace Trip Blank Lot # (if purchased):	
CLIENT NOTIFICATION/RESOLUTION Field Data Required?	∏No.
Person Contacted: Date/Time:	
Comments/Resolution:	
	
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FECAL WAIVER ON FILE Y N TEMPERATURE WAIVER ON FILE Y N	
Project Manager Review: 19-15	
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